



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3307-00
Job Sheet 181034



Part No: RBE350A93-3307-00

Job Qty: 5 ea

Part Name: Tail Gearbox Seal Extractor



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 7/19/18

Job Tracking No:

Due Date: 8/7/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A93-3307-00 Rev 2A IPP Rev A 18.01.24 New issue DP verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	8/7/18	8/7/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	5 pcs	8/7/18	8/7/18	0.00	0.50	Small Fab-9		MLC
110	QC	5 pcs	8/7/18	8/7/18	0.00	0.00	QC5		SP
130	Packaging	5 pcs	8/7/18	8/7/18	0.00	0.00	Packaging3-2		SP
140	QC21-FG	5 Ea	8/7/18	8/7/18	0.00	0.00	QC21		SP

Part Op 100 - 1-Assemble as per DWG. ***NOTE***see deviation attached.
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91253A540	Head Head Cap Screw	5 pcs (1 ea)	90-Start up Operation	5057169
RBE350A93-3307-00-01	Retractor	5 Ea (1 ea)	90-Start up Operation	5114023
RBE350A93-3307-00-03	Washer	5 Ea (1 ea)	90-Start up Operation	5076658
RBE350A93-3307-00-05	Hex Head Cap Screw	5 Ea (1 ea)	90-Start up Operation	5102456

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91253A540	5	49	0
	RBE350A93-3307-00-01	5	11	0
	RBE350A93-3307-00-03	5	29	0
	RBE350A93-3307-00-05	5	5	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

not be found.

Plex 7/19/18 3:50 PM dart.logan.david

Container No: S117842



Part: RBE350A93-3307-00

Job No: 181034

Serial No/Batch: S117842

Revision: 2A

Inspector:

Exp Date:

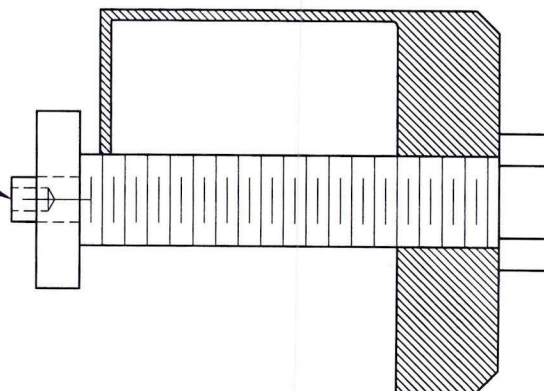
Instructions:

Date: 10/12/18

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	DESIGNED PER HELI PRODUCTS TOOLS.	9/28/09	WP	DW
2	CH'D WASHER TO P/N -03 & S.F. TO 5, CH'D ALL THREAD TO HEX HEAD CAP SCREW P/N -05 & S.F. TO 3 PER D.W., DELETED -03 WELDMENT.	11/17/09	RJC	RW
2A	CORRECTED T/N WAS RBEA93-3307-00 IS RBE350A93-3307-00.	11/5/13	RJC	RW

PRESS EXPAND UNTIL IT
RETAINS WASHER YET STILL
ALLOWS WASHER TO ROTATE.



ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-01	1	RETRACTOR	4140 Q&T	Ø2-1/4 x 2-3/8	2
			-03	1	WASHER	1018	Ø1 x 3/8	3
		B/O	-05	1	HEX HEAD CAP SCREW	STEEL	1/2-20 UNF x 3 MCMaster CARR #92620A750	4

RED BARN MACHINE	
TITLE TAIL GEARBOX SEAL EXTRACTOR	
DWG NO. RBE350A93-3307-00	REV 2A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 9/28/09
SHEET 1 of 4	